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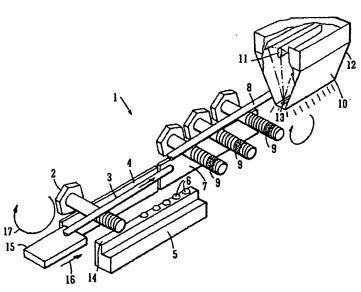
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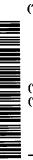
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- (81) Designated States (national): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, EG, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
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[Continued on next page]

(54) Title: AN APPARATUS FOR THE APPLICATION OF A CURABLE COMPOSITION TO A FASTENER AND CURABLE COMPOSITIONS SUITABLE FOR APPLICATION TO A FASTENER



(57) Abstract: An apparatus (1) for the application of a composition curable by irradiation to a fastener (2) having a conveyor (3) for conveying fasteners to an application station (5); an application station (10) comprising an applicator from which the composition is dispensed. The conveyor rotates the fasteners past the applicator for application of composition. The same or another conveyor (8) conveys the fasteners to an irradiation station (10) and rotates the fasteners for irradiation thereof. The irradiation station irradiates and thus cures the composition applied to each fastener. The invention also provides a curable composition for application to a threaded article.



European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B05C9/14 B05C13/02

C08L63/00

C08F290/06

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C09J4/00

According to International Patent Classification (IPC) or to both national classification and IPC

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

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Х	US 4 154 194 A (ENDLICH WILHELM ET AL) 15 May 1979 (1979-05-15) column 3, line 38 - line 51 column 4, line 20 - line 38 column 4, line 53 - line 63 column 6, line 11 - line 64 column 7, line 29 - line 50 column 8, line 12 - line 34 figures	1-24, 27-30
Y		25,26

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.				
Special categories of cited documents: A* document defining the general state of the art which is not considered to be of particular relevance E* earlier document but published on or after the international filling date L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O* document referring to an oral disclosure, use, exhibition or other means P* document published prior to the international filling date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combined with one or more other such documents, such combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family 				
Date of the actual completion of the international search 26 February 2004	Date of mailing of the international search report 3 1. 03. 04				
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Meulemans, R				

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	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	I Delayarat to alche No
Category °	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
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	figures.	
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	column 5, line 3 - column 6, line 48 figures	
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X	US 5 426 130 A (THURBER MARK C ET AL) 20 June 1995 (1995-06-20)	34-38, 44,45, 51,54, 55,66-68
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А	GB 1 265 489 A (DUNLOP HOLDING LIMITED) 1 March 1972 (1972-03-01) claims 1,2	34
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ategory °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)	
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:	
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
This International Searching Authority found multiple inventions in this International application, as follows:	
see additional sheet	
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.	
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.: 1-30,34-68	
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest The additional search fees were accompanied by the applicant's protest. X No protest accompanied the payment of additional search fees.	

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-30

An apparatus for the application of a composition to a fastener, comprising a conveyor system, an application station and an irradiation station.

2. claims: 31-33

A feed supply system for supplying a composition to an applicaion station comprising a volumetric supply pump.

3. claims: 34-68

A curable somposition suitable for use in threadlocking applications.

INTERNATIONAL SEARCH REPORT

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